



COS APR Timeline

February -March Annual Data Submittal Training

February-March
Data Collection

March – April
Data Review and
QA/QC

May – June Data Analysis Draft APR

July - Aug Revise & Finalize APR September
Publish APR
Host Webinar

Oct – Dec Program Reviews and Updates



Center for Offshore Safety

SEMS Audit and Certificate Committee

Audit Planning and Reporting

Corrective Action Plans

Evaluation & Improvement of SEMS

Data Collection,
Analysis, and
Reporting

Annual Performance Report

Safety Shares

Good Practice Development

Learning from Normal Work

Developing and Managing Procedures

Leadership Site Engagement Sharing Industry Knowledge

COS Forum

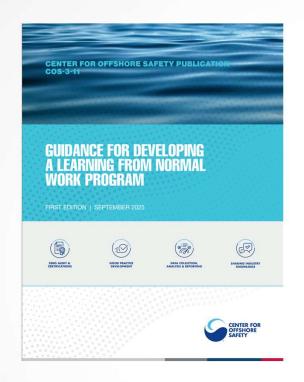
Committees & Subcommittees

Webinars & Summits

COS Members

78%2024
U.S. OCS
Work Hours







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How is COS data used?





Safety Performance Indicators – US OCS

Operator:

- SPI 1-10
- Work Hours
- ALL incidents operator and contractor - within 500m of lease
- SPI 5 for Operator owned facilities and equipment

Contractor:

- SPI 1-4, 6-10 Incidents outside 500m or for non-COS Operators
- SPI 5 for Contractor owned facilities and equipment

SPI 1 is the frequency of incidents resulting in one or more of the following:

- A. Fatality
- B. Five or more injuries
- C. Tier 1 Process Safety Event
- D. Level 1 Well Control Incident
- E. ≥ \$1MIL damage
- F. Oil spill to water ≥ 10K gallons

SPI 2 is the frequency of incidents resulting in one or more of the following:

- A. Tier 2 Process Safety Event
- B. Collision resulting in ≥ \$25K damage
- C. Mechanical Lifting or Lowering resulting in one of more of the following:
 - One four injuries
 - ≥ \$25K damage
 - Tier 2 Process Safety Event
 - Dropped load over live process equipment
- D. Loss of Station Keeping
- E. Lifeboat, life raft, or rescue boat event
- F. Level 2 Well Control Event

SPI 3 is the number of SPI 1 and SPI 2 incidents that involved failure of equipment as a contributing factor.

SPI 4 is a crane or personnel/material handling operations incident

SPI 5 is the percentage of planned critical maintenance completed on time

SPI 6 is the number of work-related fatalities

SPI 7 is the frequency of Days Away from Work / Restricted Work / Job Transfer (DART) injuries and illnesses

SPI 8 is the frequency of Recordable Injuries and Illnesses (RIIF)

SPI 9 is the number of oil spills to water ≥ 1 gallon

SPI 10 is the severity potential and actual results of incidents involving a dropped object



Learning from Incidents and Events (LFI) What incidents should be reported as LFI?

All US OCS SPI 1 and SPI 2 Incidents

- Following the completion of any incident investigations, you should submit an LFI for each SPI 1 or SPI 2 incident.
- Only 1 form per incident –
 usually submitted by company
 that did the investigation.

High Value Learning Events (HVLE)

- Incidents that didn't rise to the level of an SPI 1 or SPI 2, but that still provide valuable insight and learnings.
- Near misses / Close calls!
 - US OCS
 - US Onshore/State Waters
 - International

Learning from Incidents & Events

Incident Description

- Activities, conditions, and acts
- Number of people involved and their roles

Corrective Actions

 Actions taken at time of incident to mitigate consequences and secure people, equipment, and facility

Lessons Learned

 Actions taken as a result of incident to prevent recurrence at all locations

LFI - Areas for Improvement (AFI)



Physical Facility, Equipment, and Process

- Design or Layout of a Facility or Individual Piece of Equipment
- Facility or Equipment Material
 Specification, Fabrication and
 Construction, or Quality Control
- Facility or Equipment Reliability
- Instrument, Analyzer and Controls
 Reliability



Administrative Processes

- Risk Assessment and Management
- Operating Procedures or Safe Work
 Practices
- Management of Change
- Work Direction or Management
- Emergency Response

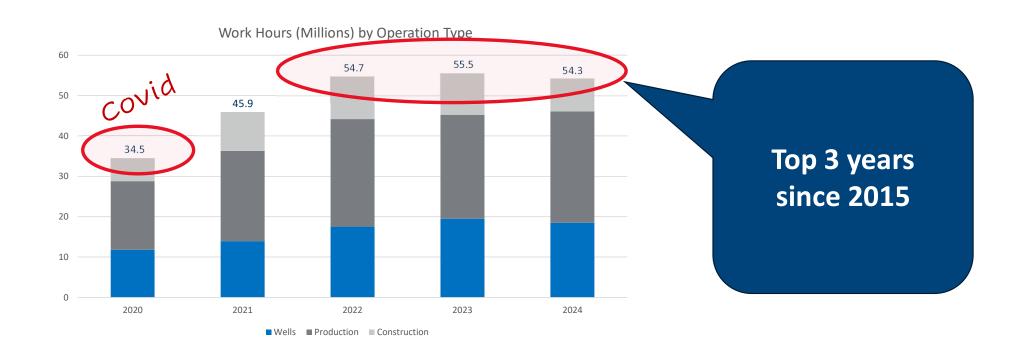


People

- Personnel Skills or Knowledge
- Quality of Task Planning and Preparation
- Individual or Group Decision Making
- Quality of Task Execution
- Quality of Hazard Mitigation
- Communication



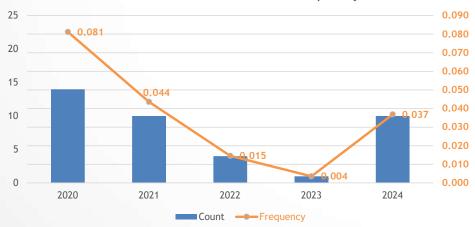
Work Hours (Normalization Factor)



		2024
	Incidents involving 1 or more fatalities	0
	Incidents with injuries to 5 or more	0
	Tier 1 Process Safety Events	10
	Level 1 Well Control Incidents	0
	Incidents resulting in damage ≥ \$1MIL	0
	Oil spill to water ≥ 238 bbl (10k gallons)	0

Incidents involving 1 or more fatalities 0 Incidents with injuries to 5 or more 0 Tier 1 Process Safety Events 10 Level 1 Well Control Incidents 0 Incidents resulting in damage $\geq \$1$ MIL 0 Oil spill to water ≥ 238 bbl (10k gallons) 0

SPI 1 Incident Count and Frequency

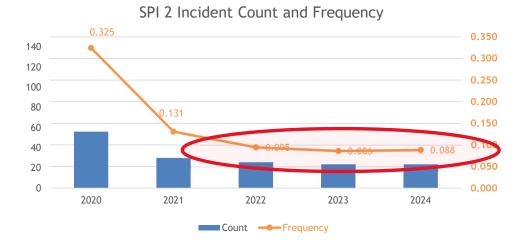


Majority of COS Operators reported zero SPI 1 incidents



	2024
Tier 2 process safety events	12
Collision damage ≥ \$25,000	3
Mechanical lifting incidents	10
Loss of station keeping	0
Lifeboat, life raft, rescue boat	0
Level 2 well control incidents	0

Tier 2 process safety events 12 Collision damage $\geq \$25,000$ 3 Mechanical lifting incidents 10 Loss of station keeping 0 Lifeboat, life raft, rescue boat 0 Level 2 well control incidents 0



Third year running with fewer than one SPI 2 incident for every 2MIL work hours

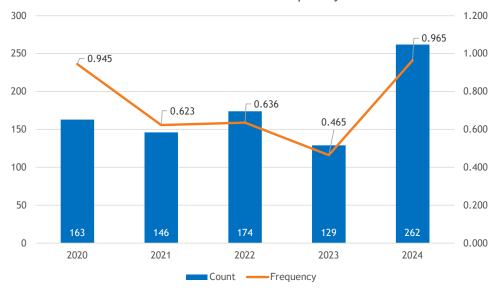
FOCUS: Mechanical Lifting

COS Member Rate per # of SPI 4 200k Work Year Work **Incidents** Hours Hours (Millions) 2020 163 34.5 0.95 2021 146 45.9 0.62 2022 54.7 174 0.64 2023 129 55.5 0.47 2024 262 54.3 0.97

SPI 4 – ALL lifting incidents:

"If you report it to BSEE, report it to COS"

SPI 4 Count and Frequency



SPI 2C (subset of SPI 4)

- 1 4 Injuries
- ≥ \$25,000 damage
- Tier 2 Process Safety Event
- Dropped load over live process equip.

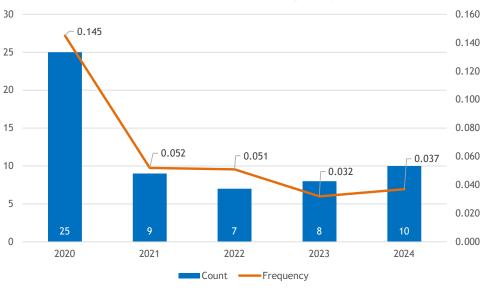
FOCUS: Mechanical Lifting

Year	# of SPI 2C Incidents	COS Member Work Hours (Millions)	Rate per 200k Work Hours
2020	25	34.5	0.145
2021	9	45.9	0.052
2022	7	54.7	0.051
2023	8	55.5	0.032
2024	10	54.3	0.037

SPI 2C (subset of SPI 4):

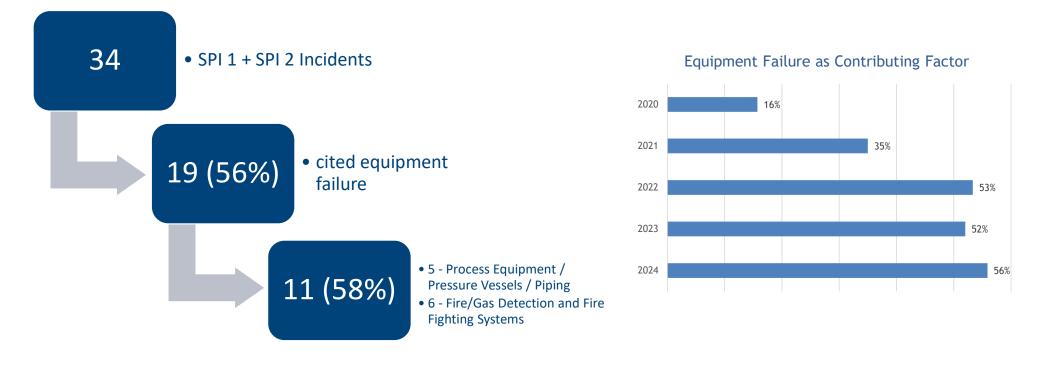
- 1 4 Injuries
- ≥ \$25,000 damage
- Tier 2 Process Safety Event
- Dropped load over live process equip.

SPI 2C Count and Frequency



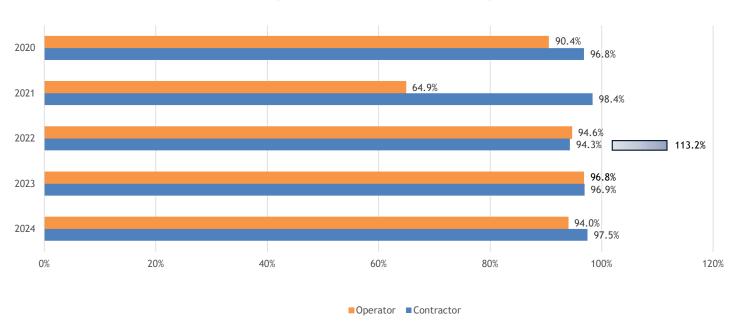
SPI₃

SPI 3 is the number of SPI 1 and SPI 2 incidents that involved failure of one or more pieces of equipment as a contributing factor.



SPI 5 is the percentage of planned critical maintenance, inspection, and testing (MIT) completed on time. Planned critical MIT deferred with a formal risk assessment and appropriate level of approval is not considered overdue.

Percentage of Planned Critical MIT Completed on Time



Hand Injury LFI

INCIDENT DESCRIPTION:

The [Injured Party (IP)] and [Tool Pusher (TP)] were changing the wireline tool when the TP...asked the winch to 'hoist up', creating a 4" gap between the upper C-plate and assembly.

The IP grabbed the C-plate to assist as the TP released the tool, causing the IP's hand to be caught, breaking a finger and requiring stitches.

Hand Injury LFI

OBSERVATIONS / CORRECTIVE ACTIONS:

IP left the rig floor and reported to the medic. The floor was secured, and a safety stand-down meeting was held to discuss the incident, as well as refocusing on line-of-fire & hand protection.

When creating a team for a task it is paramount that the right individuals are selected. In this case, the TP had never completed this operation on a vessel and was uncomfortable with the assignment.

If there are ever questions about the operations, employees are required to stop work. Upon learning the TP had not completed this task before, the IP should have stopped work. Transition to work meetings are critical to ensuring the success of an operation, and supervisors are encouraged to hold active meetings communicating the steps and risks associated with the task.

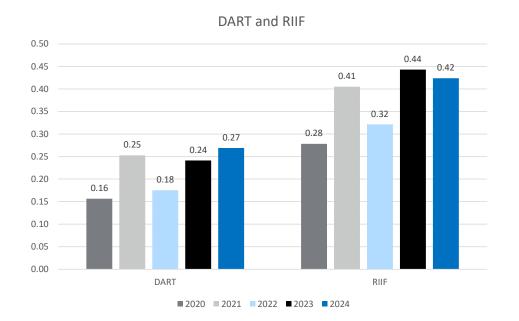
SPI 6-9

SPI 6 is number of work-related fatalities

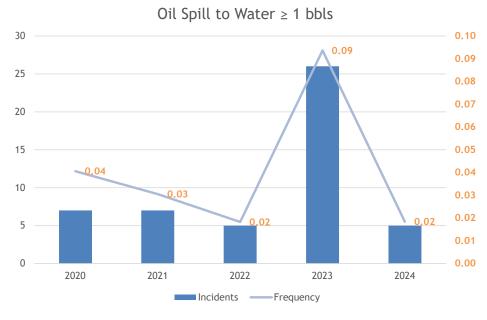
SPI 7 is the frequency of days away from work, restricted work, and job-transfer injuries and illnesses (DART) SPI 8 is the frequency of recordable injuries and illnesses (RIIF)

SPI 9 is the frequency of oil spills to water ≥ 1 barrel

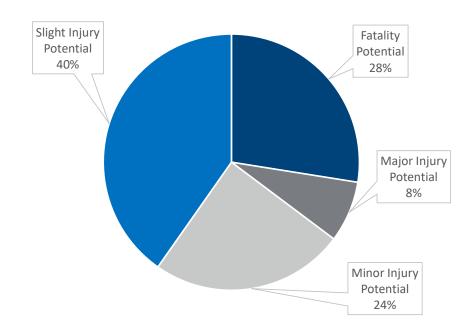
SPI 7 & SPI 8



SPI 9



SPI 10 is the severity potential and actual results of incidents involving a dropped object



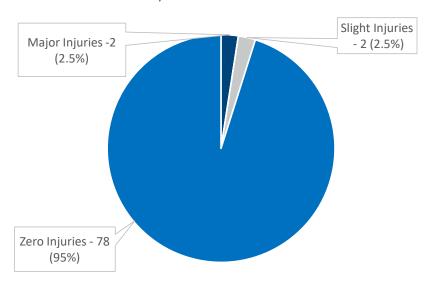
298 Dropped Object Incidents

- Potential Fatality 82
- Potential Major Injury 23
- *Potential* Minor Injury 73
- Potential Slight Injury 120

What are the <u>actual</u> results of these incidents?

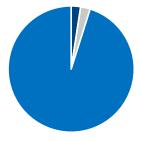
82 Incidents with Fatality *Potential*

Fatality Potential - Actual Results



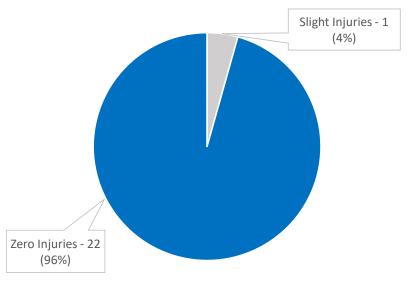
SPI 10 is the severity potential and actual results of incidents involving a dropped object

Fatality Potential -Actual Results



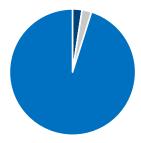
23 Incidents with Major Injury *Potential*

Major Injury Potential - Actual Results

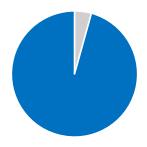


SPI 10 is the severity potential and actual results of incidents involving a dropped object

Fatality Potential -Actual Results

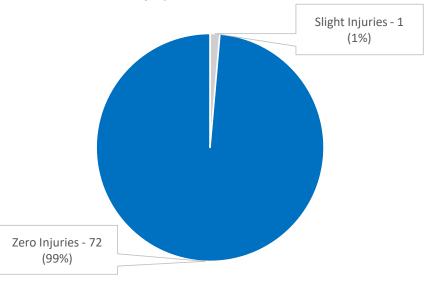


Major Injury Potential -Actual Results



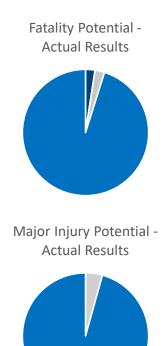
73 Incidents with Minor Injury *Potential*

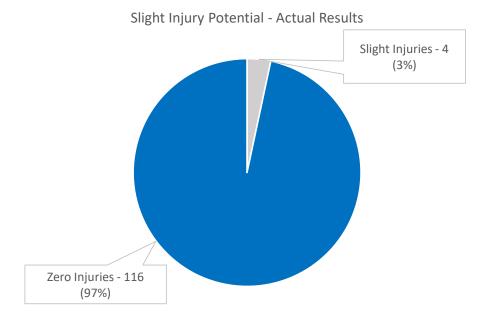


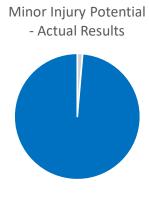


SPI 10 is the severity potential and actual results of incidents involving a dropped object

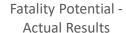
120 Incidents with Slight Injury *Potential*

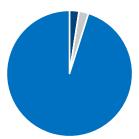




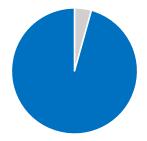


SPI 10 is the severity potential and actual results of incidents involving a dropped object



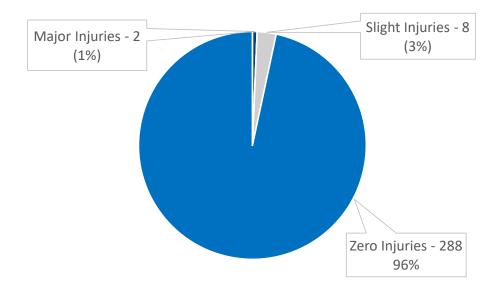


Major Injury Potential -Actual Results

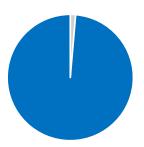


298 Dropped Object Incidents – Combined Actual Results

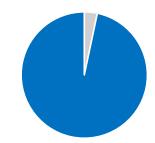




Minor Injury Potential
- Actual Results



Slight Injury Potential -Actual Results



Dropped Object LFI

INCIDENT DESCRIPTION:

Construction crew had rigged up on a pipe support with air tuggers, straps, and beam clamps.

When they were trying to get the pipe support into place by using the air tugger,...the weight of the pipe support was completely on the beam clamps, [and] the beam clamps slipped off causing the load to be dropped overboard. The pipe support did not hit/strike anything when it was lost overboard.

The job was shut down until a safer and more efficient way to get the pipe supports in place [was] identified.

Upon review of the JSA, there were no steps for moving or [installing]...pipe supports. The Company tugger checklist states, for Tie-Down/Welding, "WELDING is the preferred choice for securing tuggers. Any other methods (chain-falls, come-a-longs, cable, etc.) must be assessed and accepted by the Company's Construction Foreman and Engineer."

Dropped Object LFI

OBSERVATIONS / CORRECTIVE ACTIONS:

Construction crew updated their method of lifting remaining supports to include cutting a hole in the vertical I-beam to install a shackle for attaching rigging.

Moving and/or installing pipe supports is now required on a JSA when that work is done as opposed to being generically referenced along with other construction activities.

The crew did not follow the Company tugger checklist requirement relative to "other methods" for securing tuggers that it [should be] assessed and accepted by the Company's Construction Foreman and Engineer.

Poor rigging choices were made in the planning process before this work started. The choker rigging on a vertical I-beam was left open-ended, relying on the beam clamp as a stopper.

- 1. A strap could have been choked on the horizontal beam and half-hitched to the vertical for a stable and secure lift.
- 2. A hole should have been cut in the vertical beam for shackle attachment.
- 3. A pad eye should have been installed on the vertical beams during fabrication for safer rigging attachment. The rigging up of the tugger and associated equipment should also have been assessed and accepted by the Company's Construction Foreman and Engineer.



Data Conundrum - Details vs Accuracy

2013 – 2023 Reporting Years

11.2.2 Administrative Processes: Operating Procedures or Safe Work Practices

Select if Operating Procedures or Safe Work Practices were or will be ADDED, UPDATED, or MADE ACCESSIBLE as a result of this incident.

Do **NOT** select this AFI if operating procedures or safe work practices were in place and adequate, but **NOT FOLLOWED**. In that instance, refer to *People* categories below.

2024 Reporting Year

6. *Operating Procedures or Safe Work Practices*Select if Operating Procedures or Safe Work Practices were highlighted for improvement as a result of this incident.

Reason(s) for selecting this AFI:

- No operating procedure(s) for this activity
- Operating procedures were not available or accessible
- Operating procedures were available, but out-of-date / inaccurate
- Operating procedures were available and up-to-date but not followed
- o Safe work practices were not available or accessible
- Safe work practices were available, but out-of-date / inaccurate
- o Safe work practices were available and up-to-date but not followed
- Permit to work should have been sought for this activity but wasn't
- Permit to work granted but not followed for this activity
- Other (please specify)



Top 5 AFI 2023RY vs 2024RY

2023 Reporting Year

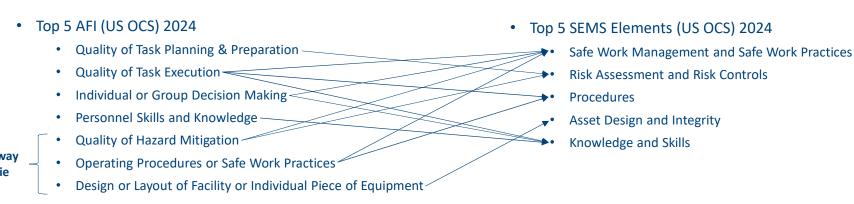
- Operating Procedures or Safe Work Practices (44%)
- Facility or Equipment Design or Layout (28%)
- Risk Assessment and Management Process (28%)
- Facility or Equipment Reliability (19%)
- Personnel Skills or Knowledge (19%)

2024 Reporting Year

- Quality of Task Planning and Preparation (61%)
- Quality of Task Execution (57%)
- Personnel Skills or Knowledge (39%)
- Individual or Group Decision Making (39%)
- Operating Procedures or Safe Work Practices (26%)
- Facility or Equipment Design or Layout (26%)
- Quality of Hazard Mitigation (26%)



Areas for Improvement (AFI)





Procedures LFI

INCIDENT DESCRIPTION:

A fluid retention cap on the second end of a jumper spool was planned to be removed by a Technician to allow for the top-up of monoethylene glycol (MEG), in accordance with the approved procedure.

The procedure clearly specified that pressure must be bled off prior to cap removal. However, the Technician proceeded to remove the cap without performing the depressurization step.

As a result, MEG under pressure (~8 bar / ~116 psi) was released. A small quantity of MEG contacted the Technician, and the cap—~46 kilograms / ~101 pounds in weight—was forcefully ejected ~2 meters / ~6 feet. It ultimately came to rest against deck equipment. No personnel were injured during the incident; however, three people were in the vicinity.



Procedures LFI

OBSERVATIONS / CORRECTIVE ACTIONS:

Called an all stop and provided treatment as per SDS (wash with water). Technician [was] further examined by the Medic.

Indicated line of fire points.

Performed a task risk analysis (TRA) review specific for the change.

Added a hold point for [the] Shift Supervisor to allow access to the second end and to ensure pressure was safely bled.

Removed non-essential personnel and [barricaded] off areas.

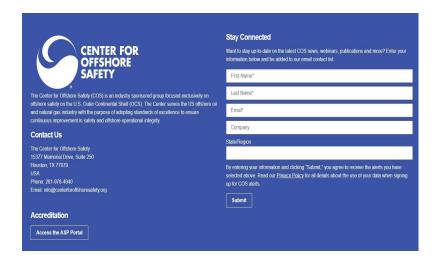
Download the APR:

www.centerforoffshoresafety.org



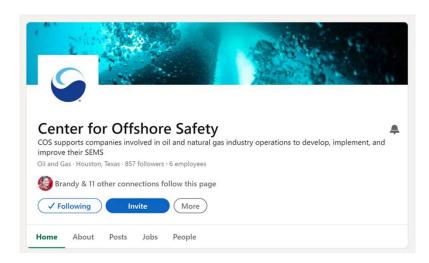
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API Members - \$0
Non-API Members - \$5000

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Questions?

Thank you!

